



AAF Fine Finish Tips

A Complete Line of Air-Assist Tips

- AAF tips are designed for G15/G40 manual guns and G40 automatic Air-Assist spray guns
- Pre-orifice assists in atomizing shear thinning materials, including waterbornes and lacquers
- Pre-orifice allows for lower pressure settings, reducing overspray, increasing transfer efficiency, and increasing tip life
- Combined with the aircap, the tip delivers a soft spray
- Reduced internal volume prevents material buildup on the tip



G15/G40 Manual Guns



G40 Automatic Gun

Ordering Information

Fine Finish Pre-Orifice Spray Tips Selection Chart

Recommended for high finish quality applications at low and medium pressure. AAF tips have a pre-orifice which assists in atomizing shear thinning materials, including lacquers. Order desired tip (part no. AAFxxx).

| Orifice Size in (mm) | *Fluid Output, fl oz/min (lpm) | | Maximum Pattern Width at 12 in (305 mm) | | | | |
|-------------------------|---------------------------------|----------------------------------|---|------------------|-------------------|-------------------|-------------------|
| | at 600 psi (4.1 MPa, 41 bar) | at 1000 psi (7.0 MPa, 70 bar) | 6 to 8 (200) | 8 to 10 (250) | 10 to 12 (300) | 12 to 14 (350) | 14 to 16 (400) |
| 0.011 (0.279) | 9.5 (0.28) | 12.5 (0.37) | 310 | 410 | 510 | 610 | 710 |
| 0.013 (0.330) | 12.0 (0.35) | 16.0 (0.47) | 312 | 412 | 512 | 612 | 712 |
| 0.015 (0.381) | 16.0 (0.47) | 21.0 (0.62) | | 414 | 514 | 614 | 714 |
| 0.017 (0.432) | 20.0 (0.59) | 26.5 (0.78) | | 416 | 516 | 616 | 716 |

*Tips are tested in water

AAM and GG4 tip lines are also available for the G15/G40 Air-Assist Spray Guns.

For more information visit www.graco.com/finishing or call 1-877-844-7226



TIPS
for Fine
Finish

